

پرے-طرح : File

TH ... ALM ... = ... Alif Laam Meem ... & ... UULM ... = ... Unicity of Universal Laws and Movements

MicroSoft: Windows XP ... 2002 اردو میں تمام نیٹ/ویب/ٹائپ سہولتیں موجود نہیں، مگر کم استعمال کی گئیں۔
 MicroSoft: (New) Windows XP 2005 اس کے تحت، اردو میں نیٹ/ویب/ٹائپ اور دیگر سہولتیں بڑھا دی گئی ہیں۔

MQZ Translation Team: (under) Dr. Attash Durrani ... Akbar Sajjad ... (Private) Sajid Ali Khan & Tariq Hameed (CEO STS)

یہ شجرہ خام و مال، 1999 میں اس ٹی اس نے کمپیوٹر استعمال سے مکمل کیا! - نگران و بانی - طارق حمید۔

Production :: Active Chained-Links Information :: Element 1 :: Computer Generated :: by STS ::

select * from PR_CODE where ID = 100 (Edit: Self Generated Comp. QUERY at [Button Click](#))

(Edited) ... Part I: Structures (Explosion ... Implosion) Raw Mats... Assemblies ... Finished

Explosion 0 = XXX-00 :: No *Prod-Type* :: *****2/28/2001 2:41:11 PM*****

...0...	...1...	...2...	...3...	...4...	...5...	..***..	QTY	BIN	Draw	تعریف***
100						XXX-00 *	*	*		No *Prod-Type*
	1000					1	XY101XZ	5820-930-3725#	RT/841	set
		1010				1	*	448875#	*	اسسمبلی-fin.
			1020			1	*	*	*	mtd (final)
				1021		1	*	448913#	*	front panel
					10000	2/2	XX-925	447367#	*	فلٹر assy
					10188	1/1	XX-514	XYC-447102#	C	conn assy
					10193	1/1	XX-597	XYC-447928#	E	conn elec
					10194	1/1	XX-232	XYD-555883#	*	connector
					10258	1/1	XX-297	XYB-447223#	*	gasket
					10259	1/1	XX-333	XYB-447355#	*	gasket
					10263	1/1	XX-1021	449063-100#	*	panel ass.
					10289	1/1	XX-1002	447732#	*	insert
					10327	3/3	XX-874	XY-35338#	135	lock washer
					10329	1/1	XX-104	XY-35338#	40	lock washer

	10330	5/5	XX-105	XY-35338#41	lock washer
	2/2	Other	YYY-General	RAW Mats.
	1022	1	*	447313#A28	special assy
	10022	1/1	XX-320XYB-447294#*		bushing
	10076	1/1	XX-535	XYC-447279#40F	capacitor
	10082	1/1	XX-561	XYC-447490#1A	capacitor
	2/2	Other	YYY-General	RAW Mats.
	1030	1	*	*#M-CH	mch module
	1031	1	*	*#*	mch assy
	1032	1	*	448879#*	mch mtd
	10020	2/2	XX-243	SMB-447018#*	bushing
	10023	2/2	XX-356	SMB-447422#*	bushing
	2/2	Other	YYY-General	RAW Mats.
	1035	1	*	*#CH/AA	ch audio assy
	1036	1	*	448884#*	ch audio mtd
	10021	6/6	XX-266	XYB-447056#*	bushing
	10142	1/1	XX-740	XYD-448884#100	ch assy
	1040	1	XX102SL	875705#A11A	disc synth
	1041	1	*	*#*	module
	1043	1	*	875705#*	assembly
	1044	1	*	*#*	pcb mtd
	10061	2/2	XX-245	XYB-447020#*	capacitor
	10062	3/3	XX-366	XYB-447470#*	capacitor
	2/2	Other	YYY-General	RAW Mats.
	10280	1/1	XX-994	447077#100	header assy
	10031	1/1	XX-493	XYC-447040#1	can
	10296	1/1	XX-251	XYB-447034#1	insulator
	10563	1/1	XX-407	XYB-447753#*	screw
	1050	1	XX103SL	875720#A12A	second mixer

1051	1	*	*#*	module
1053	1	*	875720#*	assembly
1054	1	*	*#*	pcb mtd
10063	2/2	XX-369	XYB-447473#*	capacitor
10082	3/3	XX-561	XYC-447490#1A	capacitor
10085	1/1	XX-562	XYC-447490#2A	capacitor
.....	2/2	Other	YYY-General	RAW Mats.
10280	1/1	XX-994	447077#100	header assy
10033	1/1	XX-495	XYC-447040#3	can
10296	1/1	XX-251	XYB-447034#1	insulator
10609	1/1	XX-306	XYB-447252#*	spacer
10563	1/1	XX-407	XYB-447753#*	screw
1060	1	XX104SL	875708#A16A	voltage regu
1061	1	*	*#*	module
1063	1	*	875708#*	assembly
1064	1	*	*#*	pcb mtd
.....	2/2	Other	YYY-General	RAW Mats.
11010	1/1	25-16XY	5820-086-7138#CW	bag-cotton
11020	1/1	25-15XY	5820-892-8094#XY	harness-elect
11030	1/1	XZ-05XZ	5820-667-12#XZ	oper manual
11040	1/1	XZ-06XZ	5820-667-35#XZ	maint manual
11050	1/1	XZ-07XL	5820-667-34P#XZ	maint manual
12010	1/1	25-02XZ	5965-069-8886#H-189	hand-set
.....	2/2	Other	YYY-General	RAW Mats.

(Edited) ... Part II : **Shop-Floor** (Action) House... *Bench* ... **Operator** ... (& **Qualification Required**)
 (Note) ... It is only at *Bench/Operation* Level that **Wastage** (Mats/Time) can be Exactly Calculated & Determined.
 Examples are ... Boring (*metal lost*) ... Machine (*lost time*) ... Remember: *Setup/Idle Time* = Normal Operations.
 Here we apply the *MIS and Accounting Principal* of... **Zero (0) Balance** ... *What goes IN = What comes OUT* ...

(Special Note) ... MIS means ... 1st. 3 yrs (**MoIS: Manage. of Inf. Sys.**) ... 2nd. 2 yrs (**MIS: Data Collect/Implement**)

Production :: -Analysis- ***** Operations :: Element = 34/294

...0...	...1...	...2...	...3...	...4...	...5...	..***..	SEQ_O	DESC	Time	wH/wB
							1010	FIN/AS..yyy75	31	
							1	1 set-up	0*5	0/0
							2	80 bd-rivet	0*3	0/0
							3	50 mount	0*23	0/0
							1021	FP/MT..448913	48	
							1	1 set-up	1*5	0/0
							2	50 mount	1*43	0/0
							1022	A28/PM..447313	42	
							1	1 set-up	1*5	0/0
							2	80 bd-rivet	1*2	0/0
							3	50 mount	1*35	0/0
							1023	SELEC..SMD-449067	103	
							1	1 set-up	1*5	0/0
							2	80 bd-rivet	1*16	0/0
							3	20 drill	1*59	0/0
							4	60 f-soldering	1*23	0/0
							1030	M-CH..*	181	
							1	1 set-up	1*5	0/0
							2	80 bd-rivet	1*23	0/0
							3	50 mount	1*151	0/0
							4	130 t-m	1*2	0/0
							1033	A56/PM..621274	41.02	
							1	1 set-up	1*5	0/0
							2	80 bd-rivet	1*3	0/0
							3	50 mount	1*16	0/0
							4	60 f-soldering	1*5	0/0
							5	61 h-soldering	1*2.42	0/0
							6	100 c-coat	1*7	0/0
							7	70 baking	1*2.6	0/0
							1034	A60/PM..448971	13.6	
							1	1 set-up	1*5	0/0
							2	80 bd-rivet	1*1	0/0
							3	50 mount	1*2	0/0
							4	60 f-soldering	1*2	0/0
							5	100 c-coat	1*2	0/0
							6	70 baking	1*1.6	0/0
							1036	CH/AM..448884	29	

	1	1	set-up	1*5	0/0
	2	80	bd-rivet	1*24	0/0
1037			A57/PM..448860	26.6	
	1	1	set-up	1*5	0/0
	2	80	bd-rivet	1*7	0/0
	3	60	f-soldering	1*2	0/0
	4	61	h-soldering	1*3	0/0
	5	100	c-coat	1*7	0/0
	6	70	baking	1*2.6	0/0
1040			A11A/M-U..875705	49.6	
	1	1	set-up	1*5	0/0
	2	81	h-rivet	1*2.7	0/0
	3	50	mount	1*16	0/0
	4	60	f-soldering	1*3	0/0
	5	61	h-soldering	1*2.9	0/0
	6	10	hb-assembly	1*2	0/0
	7	100	c-coat	1*4	0/0
	8	99	etc. etc.	1*1.6	0/0
	9	110	print	1*1.8	0/0
	10	130	t-m	1*10.6	0/0
1050			A12A/M-U..875720	41.14	
	1	1	set-up	1*5	0/0
	2	81	h-rivet	1*2.7	0/0
	3	50	mount	1*8	0/0
	4	60	f-soldering	1*3	0/0
	5	61	h-soldering	1*2.44	0/0
	6	10	hb-assembly	1*2	0/0
	7	100	c-coat	1*4	0/0
	8	70	baking	1*1.6	0/0
	9	110	print	1*1.8	0/0
	10	130	t-m	1*10.6	0/0
1060			A16A/M-U..875708	37.04	
	1	1	set-up	1*5	0/0
	2	81	h-rivet	1*2.7	0/0
	3	50	mount	1*8	0/0
	4	60	f-soldering	1*3	0/0
	5	61	h-soldering	1*2.44	0/0
	6	10	hb-assembly	1*2	0/0
	7	100	c-coat	1*4	0/0
	8	70	baking	1*1.6	0/0
	9	110	print	1*1.8	0/0
	10	130	t-m	1*6.5	0/0
1070			A17A/M-U..875704	40.86	
	1	1	set-up	1*5	0/0
	2	81	h-rivet	1*2.7	0/0
	3	50	mount	1*12	0/0
	4	60	f-جوڑنا	1*3	0/0
	5	61	h-soldering	1*2.2	0/0
	cont'd

Operations :: Production :: -Analysis- ***** Time :: 1986.22 = 170+1816.22

Production :: -Analysis- ***** Raw Level : Element = 774 --> 1

10000/XX-925 :: 2/1	10001/XX-246 :: 4/1	10002/XX-355 :: 1/1	10003/XX-1107 :: 1/1
10004/XX-996 :: 1/1	10005/XX-997 :: 1/1	10006/XX-648 :: 1/1	10007/XX-375 :: 1/1
10008/XX-376 :: 1/1	10009/XX-379 :: 1/1	10010/XX-385 :: 1/1	10011/XX-539 :: 1/1
10012/XX-630 :: 1/1	10013/XX-631 :: 1/1	10014/XX-381 :: 1/1	10015/XX-386 :: 1/1
10016/XX-633 :: 1/1	10017/XX-634 :: 1/1	10018/XX-672 :: 1/1	10019/XX-239 :: 2/1
10020/XX-243 :: 2/1	10021/XX-266 :: 6/1	10022/XX-320 :: 1/1	10023/XX-356 :: 2/1
10024/XX-371 :: 2/2	10025/XX-387 :: 1/1	10026/XX-437 :: 19/5	10027/XX-438 :: 9/1
10028/XX-447 :: 3/1	10029/XX-485 :: 1/1	10030/XX-250 :: 1/1	10031/XX-493 :: 1/1
10032/XX-494 :: 1/1	10033/XX-495 :: 1/1	10034/XX-496 :: 1/1	10035/XX-497 :: 1/1
10036/XX-498 :: 1/1	10037/XX-499 :: 2/2	10038/XX-646 :: 1/1	10039/XX-295 :: 1/1
10040/XX-343 :: 1/1	10041/XX-6 :: 2/2	10042/XX-8 :: 1/1	10043/XX-9 :: 1/1
10044/XX-10 :: 1/1	10045/XX-856 :: 1/1	10046/XX-12 :: 1/1	10047/XX-14 :: 3/2
10048/XX-16 :: 1/1	10049/XX-17 :: 1/1	10050/XX-18 :: 1/1	10051/XX-19 :: 1/1
10052/XX-993 :: 3/1	10053/XX-1012 :: 2/1	10054/XX-21 :: 1/1	10055/XX-22 :: 5/2
10056/XX-23 :: 3/1	10057/XX-24 :: 2/2	10058/XX-25 :: 1/1	10059/XX-26 :: 3/1
10060/XX-27 :: 1/1	10061/XX-245 :: 3/2	10062/XX-366 :: 38/14	10063/XX-369 :: 65/18
10064/XX-390 :: 10/4	10065/XX-454 :: 1/1	10066/XX-466 :: 1/1	10067/XX-482 :: 1/1
10068/XX-510 :: 12/5	10069/XX-511 :: 2/1	10070/XX-528 :: 1/1	10071/XX-530 :: 1/1
10682/XX-3 :: 1/1	10683/XX-4 :: 1/1	10684/XX-260 :: 1/1	10685/XX-261 :: 1/1
10686/XX-268 :: 6/5	10687/XX-269 :: 10/5	10688/XX-270 :: 20/5	10689/XX-279 :: 2/1
10690/XX-315 :: 1/1	10691/XX-328 :: 2/1	10692/XX-345 :: 1/1	10693/XX-351 :: 1/1
10694/XX-346 :: 4/1	10695/XX-347 :: 1/1	10696/XX-348 :: 4/1	10697/XX-352 :: 1/1
10698/XX-349 :: 1/1	10699/XX-353 :: 1/1	10700/XX-350 :: 1/1	10701/XX-372 :: 7/6
10702/XX-859 :: 1/1	10703/XX-354 :: 1/1	10704/XX-388 :: 2/1	10705/XX-394 :: 2/1
10706/XX-395 :: 4/1	10707/XX-396 :: 4/1	10708/XX-397 :: 4/1	10709/XX-398 :: 4/1
10710/XX-424 :: 3/1	10711/XX-428 :: 3/2	10712/XX-458 :: 2/1	10713/XX-478 :: 9/1
10714/XX-74 :: 4/1	10715/XX-75 :: 17/3	10716/XX-873 :: 13/3	10717/XX-121 :: 4/1

10718/XX-122 :: 1/1	10719/XX-259 :: 6/1	10720/XX-299 :: 1/1	10721/XX-277 :: 1/1
10722/XX-868 :: 1/1	10723/XX-703 :: 1/1	10724/XX-694 :: 1/1	10725/XX-695 :: 1/1
10726/XX-701 :: 1/1	10727/XX-705 :: 1/1	10728/XX-706 :: 1/1	10729/XX-707 :: 1/1
10730/XX-723 :: 1/1	10731/XX-794 :: 1/1	10732/XX-724 :: 1/1	10733/XX-744 :: 1/1
10734/XX-745 :: 1/1	10735/XX-746 :: 1/1	10736/XX-747 :: 1/1	10737/XX-795 :: 1/1
10738/XX-748 :: 2/1	10739/XX-629 :: 1/1	10740/XX-782 :: 2/2	10741/XX-750 :: 1/1
10742/XX-793 :: 2/1	10743/XX-798 :: 1/1	10744/XX-797 :: 2/2	10745/XX-710 :: 1/1
10746/XX-711 :: 1/1	10747/XX-712 :: 1/1	10748/XX-750 :: 1/1	10749/XX-751 :: 1/1
10750/XX-751 :: 1/1	10751/XX-753 :: 1/1	10752/XX-752 :: 1/1	10753/XX-811 :: 1/1
10754/XX-783 :: 1/1	10755/XX-805 :: 1/1	10756/XX-784 :: 1/1	10757/XX-715 :: 1/1
10758/XX-810 :: 1/1	10759/XX-698 :: 2/1	10760/XX-699 :: 2/1	10761/XX-704 :: 1/1
10762/XX-998 :: 1/1	10763/XX-139 :: 1/1	10764/XX-603 :: 1/1	10765/XX-709 :: 1/1
10766/XX-1018 :: 2/1	11010/25-16SL :: 1/1	11020/25-15SL :: 1/1	11030/TM-05SL :: 1/1
11040/TM-06SL :: 1/1	11050/TM-07SL :: 1/1	12010/25-02SF :: 1/1	12020/25-03SF :: 1/1
12030/25-04SF :: 1/1	12040/25-05SL :: 1/1		

BIN Double XX-751 XX-750

Working:: START :: 2/28/2001 2:41:11 PM **Make-Tree** :: 2/28/2001 2:46:05 PM
 CLOSE :: 2/28/2001 2:50:19 PM ◇ Explosion 91785 : Bytes

(Edit) ... Explanations ... on the Working of the Operations Section ...

10682/XX-3 :: 1/1 10683/XX-4 :: 1/1 10684/XX-260 :: 1/1 10685/XX-261 :: 1/1

Article = 10682 Bin = /XX-3 :: Quantity = 1 Usage = /1

BIN Double XX-751 XX-750 ... (Means) Program Detected a Possible BIN Sharing ... VERIFY Visually

2/22/2001 4:40:25 PM :: Identify :: 999999.002.501.007.400

Highest = 7 :: Levels *** Mid Level : = **1317**
 Raw Level : ::Records:: 777 *** Top Level : ::Records:: 3
 PR_CODE ::Records:: 895 *** 1st Down ::Records:: 10
 Chain Group ::Records:: 118 *** Chain Element ::Records:: 1209
 PR_LINKS ::Records:: 1327 *** 1st Up ::Records:: 37
 Sub-Structs-Level = 7 *** Interim Movements = **1317**

Master and Child are Equal ? ::ERRORS:: = 0

or De-Synchronisation ::1317/285/1317 :: Mid-Levels

Operations :: Chain ::Records:: 295 *** Group ::Records:: 34 Element = 14

2/28/2001 2:51:19 PM *** 2/28/2001 2:55:10 PM

(Edited Analysis) Materials and Operations Make-Up Automated Checking

Chain Group ::Records:: **118** + Chain Element ::Records:: **1209** ... = ... PR_LINKS ::Records:: **1327**

1st Down ::Records:: **10** + Interim Movements :: **1317** ... = ... PR_LINKS ::Records:: **1327**

Raw Level : Element :: **774** + **Top** Level : ::Records:: **3** ... = ... **End** Level : ::Records:: **777**

This Investigative Assessment, proves very Useful! ... یہ تحقیقی تجزیہ، عملی طور پر، بہت فائدہ مند ثابت ہوتا ہے!

(Edit) ... Prog. Start ... *****2/28/2001 2:41:11 PM***** Structures Time ... Min. 04:54

Articles Structure Tree Closing ... ****Make-Tree**** :: 2/28/2001 2:46:05 PM

Operations/Raw-Mats Analysis ... CLOSE :: 2/28/2001 2:51:19 PM Op/Raw Time ... Min. 05:14

Systematic Analysis of the Extracted Data & Data Base Compatibility **Error=Blockage** ... Min. 03:51

Format & Prepare WORD .doc ... CLOSE :: 2/28/2001 2:55:10 PM Printing Time ... Min. 04:15

On One Button Click: 5 Runs ... CLOSE :: 2/28/2001 2:59:25 PM TOTAL Time ... **Min. 18:14**

01:18:34 for a Complete DataBase (this DB = 3 finished Products ... Real Factory has over 100 Finished)

Technical Base ... Access Reinforced ... **Housed** into the *Powerful* **Automated/Atomic/Modular** Structure ...

Salaam Urdu (invented by Tariq Hameed) ... for the Globalization of **Multiple Problems** by **Unified Solutions**.

ProtoType "**Kalai ka Takhta**" Tests ... on Data from: **NADRA IDs, Heavy Industries, Urdu Dictionary, Qura'an!**